

DYNACOLL® S 1358

07.19

General Description

Saturated, linear copolyester, slightly crystalline.

Application

Thermoplastic hotmelt adhesives suitable for pharmaceutical applications.

Supply Form / Packaging

Granules in 25 kg paper-bags.

Specification

Property	Value	Unit	Test method
Viscosity number	78 - 87	cm ³ /g	DIN 53 728
Melting point (DSC) ¹⁾	86 - 96	°C	DIN 53 765

Typical data

Glass transition temperature (DSC) ¹⁾	-15	°C	DIN ISO 11357
Softening point (Ring & Ball)	100	°C	DIN ISO 4625
Melt flow rate 160 °C (MFR)	100	g/10 min	DIN ISO 1133 (21.6 N)
Melt viscosity 160 °C	80	Pa s	DIN ISO 3219 (Plate/Plate)
Open time	15	s	Evonik-method
Tensile strength	15	N/mm ²	DIN EN ISO 527-1/3
Density	1.2	g/cm ³	DIN 53 479

¹⁾ Differential scanning calorimetry

Solubility

Most solvents: practically insoluble, soluble in methylene chloride, toluene, dioxolane.

Storage Stability

Excluding sunlight and humidity S 1358 is stable at storage temperatures below 25 °C for at least 12 months.

Safety and Handling

Please refer to our Safety Data Sheet.

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Replaces all former issues
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