

DYNACOLL® 7361

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Chemical composition

Solid, partially crystalline and saturated copolyester.

Application

Manufacturing of reactive hot melt adhesives with fast setting properties.

Specification

Property	Value	Unit	Test method
Hydroxyl number	10 – 16	mg KOH/g	DIN EN ISO 4629-2
Acid number	max. 2	mg KOH/g	DIN EN ISO 2114

Typical data

Molecular weight	8500	-	from Hydroxyl number
Softening point (R + B)	65	°C	DIN ISO 4625
Melting point	57	°C	DSC
Open time	28	s	Evonik method
Viscosity at 80 °C	15	Pa s	Parallel plate

Compatibility with other DYNACOLL copolyesters (1:1 blends)

Transparent: 7110, 7111, 7130, 7131, 7150, 7230, 7231, 7250, 7255, 7320, 7321, 7330, 7331, 7340, 7360, 7362, 7363, 7365, 7380, 7381

Cloudy: -

Opaque: -

Phase separation: 7140, 7210, 7390

Form supplied

200 kg drums.

Storage Stability

When stored below 30 °C in closed containers the product remains stable for at least one year from delivery. In case of open or improperly closed containers, there is a possibility of increased moisture from the atmosphere.

Safety and Handling

Please refer to our Material Safety Data Sheet.

Reactive Hot Melt Typical data

Reaction product from DYNACOLL 7361 with 4,4-MDI (Diphenylmethane-4,4'-diisocyanate) in a ratio OH/NCO = 1/2.2

Property	Value	Unit	Test method
Softening point (R + B)	63	°C	DIN ISO 4625
Open time	50	s	Evonik method
Setting time	10	s	Evonik method
Viscosity at 130 °C	30	Pa s	Parallel plate
Tensile strength	20	N/mm ²	DIN 53 504
Elongation at break	550	%	DIN 53 504

Evonik Operations GmbH
Paul-Baumann-Str. 1
45764 Marl
Germany
PHONE +49 2365 49-02
FAX +49 2365 49-5030

Evonik Corporation
Resource Efficiency
299 Jefferson Road
Parsippany, NJ 07054-0677, USA
PHONE +1 973 929-8000
FAX +1 973 929-8460

Evonik Degussa (China) Co. Ltd.
Resource Efficiency
55 Chundong Rd., Xinzhuang Ind. Park
Shanghai 201108, P.R. China
PHONE +86 21 61191-027
FAX +86 21 61191-254

Email adhesives@evonik.com
www.evonik.com/adhesives-sealants
www.evonik.com/designed-polymers

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